

Dr. Wendy Tu: Email: contact_us@mattenplant.com Contact: +(65) - 6759 2977

Sustainable Water Solutions

Highly efficient membrane technologies enabled wastewater minimization and reuse.





- 1. About MATTEN
- 2. Case study Greywater recycling
- 3. Case study Cooling tower blowdown recovery and reuse
- 4. Case study RO reject recovery for direct bottling



since 1994.

more than 2 decades of innovation, expertise and experiences in water and wastewater treatment technologies and systems.



Singapore

ABOUT US





Headquarters & regional presence.



In-house capabilities and facilities.

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Global Coverage

- The first and only investment of SKion Water in Asia.
- We have access to our European and North American partners' diverse, advanced and innovative technologies for applications in Asian and Australian markets.



Your Trusted One-stop Solution Provider

Mission

Design, Develop and Build the most efficient water treatment processes to help our customers solve their water challenges, by deploying advanced technologies with our experiences and expertise.

Vision

To become "an Extraordinary" Water Company" to our customers and society and help build a more sustainable environment for our future generations.





Our Core Competencies









Standard and modular Systems

All-in plug-and-play simplicity for easy insitu installation.

Modular skids for larger capacity.

Easy to be shipped, transported and installed for large plants.

Containerised systems.

Fitting all into a box. By thinking out of the box.

Designed-andbuilt.

More than meeting clients' and sites' specific requirements.



Industrial: Hospitality



Greywater recycling system for cooling tower usage

About the systemSystem capacity150 m3/daySystem recovery85%

Process flow:

Greywater collection tank -> disinfection -> Proprietary UF -> Cooling Water Tank Savings: 52,000 m3/year,





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Industrial - District Cooling Plant

Cooling tower blowdown recovery and reuse



ir -		
	System	Capacity
	Ultrafiltration Pre-treatment	10 m ³ /hr
	Low energy low fouling BWRO	7.3 m ³ /hr

Process flow:

Blowdown collection tank -> UF -> RO -> disinfection -> Cooling Water Tank (NEWater) Savings: 60,000 m3/year,







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- Consistent permeate quality: < 20µS/cm.
- Flexible 2-pass or 3-stage interchangeable design allows water from different sources.
- Every bit food-grade. Every part sanitary.
- Fully automatic and highly efficient operation control with minimized water losses and energy savings.

Process Designs & Configuration Producing more with less.

- Up to 80% recovery.
- Sanitary Full-fit RO membrane, sanitary designed RO vessel.
- Outstanding. Performance and look.
- All SS316L construct,
- In-situ hot water sanitizable with full auto built-inC IP and heater system

RO reject recovery for direct bottling

System	Capacity
2 pass mode (RO reject as Feed)	12 m ³ /hr (40%)
3-stage mode (deepwell water as feed)	32 m³/hr (75%)

Multiple barrier approach:

Industrial - Food and Beverage

<u>Cartridge filter (5µ abs)</u> -> <u>RO</u> -> <u>RO</u> -> <u>Polishing filter (1µs abs)</u> -> <u>Ozone</u> 12 m3/hr => 24,000 bph @ 500mL





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MATTEN

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THANK YOU

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A SKion Water Company | www.mattenplant.com



Alkaline Waste Recycling in Glove Manufacturing using Silicon Carbide (SiC) Ceramic

> Mr. Chew Teik Ooi (Business Development Manager)



June 2021

Company Profile



Century Water Systems & Technologies Pte Ltd is an innovative company specializing in water treatment, chemical separation and energy harvesting, especially for electronics, pharmaceutical and petrochemical sectors.

Our proprietary technologies include PervaPure[™] membranes, NanoPure[™] NF membranes, HydroPure[™] UF membranes, Moisanite[™] SiC Ceramic membranes, Reversal RO process, Electro-Fenton, etc.

We believe in Innovation, Dedication, Teamwork & Customer Satisfaction.



Regional Presence





Technology Profile



Key Technologies

- 1) NanoPure[™] LPNF01 Nanofiltration Membrane for Drinking Water Softening & Cleaning
- 2) PervaPure[™] Pervaporation Membranes for Chemical Dehydration
- 3) HydroPure[™] Fine Ultrafiltration Membranes for Niche Separation Applications
- 4) Moisanite[™] SiC Ceramic Ultrafiltration Membranes for Water Applications

Ongoing Technologies in R&D

- 1) NanoPure[™] LPNF02 Nanofiltration Membrane for Industrial Wastewater Applications
- 2) NanoPure[™] Ceramic Nanofiltration Membrane for OSN and Water Applications
- 3) PervaPure[™] Ceramic Membranes for Valuable Chemical Recovery
- 4) Multi-Stage Diffusion Dialysis (MSDD) for Wastewater Treatment and Power Generation

MoisaniteTM: Our Novel Flat Sheet SiC Membrane



	Feature	 Particle removal Strong negative surface charge at pH 6-9 Hydrophilic – water flux 5.0 LMH/bar
	Retrofittable	 Simple process, easy integration into existing systems Low pressure pump
	Low cost	High water efficiencyLow energy consumption
	Long life-span >10 yrs	 Chemical resistance and high thermal stability Anti-clogging (repel negative charge particles) Enable high effective cleaning Enable pH 1 to 14 constant exposure
Selective layer (Outer)Membrane body (substance)Pore size: 0.05 to 0.1 micrometerPore size: 8 micrometer	trate)	

MoisaniteTM: Our Novel Flat Sheet SiC Membrane



Moisanite[™] Series WY-1

Silicon Carbide Ceramic Membrane

MoisaniteTM Series Silicon Carbide Ceramic Membrane

MoisaniteTM series silicon carbide ceramic membranes are suitable for a variety of complex working conditions, completely replacing the mainstream organic membranes/alumina membranes in the market, increasing flux by 3-10 times, saving more than 2/3 of the area, and increasing service life by 3-5 times. Up to ten years.

It is suitable for all industrial and municipal water treatment and purification, including petrochemical, coal chemical wastewater treatment, reclaimed water reuse, acid and alkali particle removal and recovery, oil-field reinjection water treatment, municipal sewage treatment, purification water upgrading, etc.



Product Features and Advantages

Modular Design:

It is suitable for a variety of complex working conditions and can be superimposed.

Long Service Life:

Fully replace the mainstream organic film/alumina film on the market, and the service life is increased by 3-10 times, the highest 10 years.

Ultra high processing power:

Compared with ordinary ceramic membrane, the flux is increased by 3-10 times, and the area is saved by more than 2/3.

High chemical resistance:

The chemical stability is strong, and the wear rate is close to 0%.

MoisaniteTM: Chemical Resistance SiC Membrane



Test Environment * Concentration Reagent (wt %)	Temperature °C	°F	Si/SiC composite (12% Si)	Tungsten Carbide (6% Co)	Aluminium Oxide (99%)	Silica Carbide (No free Si)
98% H ₂ SO ₄	100	212	55.0	> 1000	65.0	1.8
50% NaOH	100	212	> 1000	5.0	75.0	2.8
53% HF	25	77	7.9	8.0	20.0	< 0.2
85% H ₃ PO ₄	100	212	8.8	55.0	> 1000	< 0.2
70% HNO ₃	100	212	0.5	> 1000	7.0	< 0.2
45% КОН	100	212	> 1000	3.0	60.0	< 0.2
25% HCl	70	158	0.9	85.0	72.0	< 0.2

Remarks: *Test time: 125 to 300 hours immersion test.

* >1000 mg/cm yr-not recommended.

* 100 to 999 mg/cm^{2} yr-It is not recommended to use for more than one month.

* 50 to 100 mg/cm² yr-It is not recommended to use for more than one year.

* 10 to 49 mg/cm² yr-According to the specific application, it is recommended to use 0.3 to 9.9 mg/cm²/year for a long time.

* <0.2 mg/cm² yr-Can be used for a long time, no corrosion except the surface needs to be cleaned.

Application: Typical Application and Water Flux



Application	Removal Type	LMH (L/m²h)	 Membrane is stable in extreme feed conditions
Ground Treatment	Fe, Mg, Ra, As, TSS	575~1200	where no other membrane survives: ✓Solvents
Pre-Treatment of Seawater	Algae, TSS, Oil	200~500	
Surface Water Treatment	Microorganism, TSS, Silt	200~600	✓Ozone ✓pH 1-14 constant
MBR	TSS, bacteria, BOD, COD	45~80	exposure ✓Oxidizing agents
MBBR	TSS, bacteria, BOD, COD	100~200	Enables highly effective
Treated Sewerage Effluent	TSS, bacteria, BOD, COD	100~200	✓Long membrane life
Acid & Alkaline recycle	TSS, BOD, COD	80~200	_

Remarks: (1) The throughput depends on the operation and maintenance of the entire system. (2) The indicators of product water quality may be slightly deviated based on the quality of influent water.

The data presented in the article are all tested and true and reliable, but the differences caused by different test methods and usage conditions are not excluded. Therefore, users should combine the actual application process and have a detailed understanding of Century Water.

Application Fields



Petrochemical and coal chemical wastewater treatment



Oil field reinjection water treatment



Acid and alkaline recycle system



Project in Malaysia



20 m³/day or 1 m³/hour

Alkaline waste recycle to production. Alkaline chemical saving up to 80%



CASE STUDIES



Glove Manufacturing, Plant A

13~14

13~14

< 100

< 100

Effluent requirement

Effluent quality



Customer	Glove Manufacturing (Klang, Mala	ysia) – Plant A					a f	
Project	Ceramic membrane is used to rec alkaline waste liquids contains n discharge to wastewater treatment waste with recovery rate of 50 to target is to save and reduce NaOH of	netal ions, surfactan plant. Century Water 80% back to the al	t, sodium hypochlorite and proposes to recover alkaline kaline preparation tank. The		Contraction of the second s			
Design	Flow: 0.5 m ³ /hour (range : 0.5 ~ 3 r Alkaline waste concentration : NaO Temperature : 60 degree °C TSS : 300 ~ 800 mg/L				121			
Expected Results	Low energy consumption: 1.5 kWH Small footprint: 2.5 m ² (ARS system Utility rate: RM 2.80 per m ³ (USD 0 Payback period: less than one year Saving achieved: 50~ 80 % recovery Flux: 85 to 500 LMH Cleaning in progress: Regenerable) .68)						
Parameter mg/L	. pH	TSS	Concentration (NaOH)					
Influent	13 ~ 14	300 ~ 800	3 ~ 5 %	Feed	Concentration	Permeate		9

3~5%

3~5%

Glove Manufacturing, Plant B



Parameter mg/L	рН	TSS	Concentration (NaOH)
Influent	13 ~ 14	300 ~ 800	3~5%
Effluent requirement	13 ~ 14	< 100	3~5%
Effluent quality	13 ~ 14	< 100	3 ~ 5 %









Glove Manufacturing, Plant C



Customer	Glove Manufacturing (Kluang, Malaysia) – Plant C							
Project	Ceramic membrane is used to reclaim alkaline waste collected in alkaline tank. The alkaline waste liquids contains metal ions, surfactant, sodium hypochlorite and discharge to wastewater treatment plant. Century Water proposes to recover alkaline waste with recovery rate of 50 to 80% back to the alkaline preparation tank. The target is to save and reduce NaOH consumption for production.							
Design	ign Flow: 0.5 m ³ /hour (range : 0.5 ~ 3 m ³ /hour) Alkaline waste concentration: NaOH ~5% Temperature: 60 degree °C TSS: 300 ~ 1,500 mg/L							
Expected Results	Low energy consump Small footprint: 2.5 n Utility rate: RM 2.80 Payback period: less Saving achieved: 50~ Flux: 85 to 500 LMH Cleaning in progress:	n ² (ARS system) per m ³ (USD 0.68 than one year 80 % recovery ra						
Parameter mg/L		рН	TSS	Concentration (NaOH)				
Influent		13~14	300 ~ 1,500	3~5%				

Influent	13~14	300 ~ 1,500	3 ~ 5 %
Effluent requirement	13 ~ 14	< 100	3~5%
Effluent quality	13 ~ 14	< 100	3 ~ 5 %





CENTURY WATER SYSTEMS AND TECHNOLOGIES PTE LTD

211 Woodlands Ave 9 #07-82/83 Woodlands Spectrum II Singapore 738960

Tel. +65 67555848 Email: <u>service@century-water.com</u> Website: <u>https://century-water.com/</u>



SWA & IWA Webinar

Alkali Residue Wastewater Treatment Technology + Concentrated Brine Recycling Technology

SOUTECH TECHNOLOGY DEVELOPMENT GROUP

June 2021



Contents

► Wastewater Nature and its treatment bottleneck

➤Treatment Process

➢Engineering case

1.1 Alkali Residue





Alkali residue wastewater:

- Mainly comes from vacuum distillation unit and catalytic cracking unit.
- •COD : 40000mg/L~400000mg/L,Sulfide :700 mg/L~20000 mg/L, Phenol : 200 mg/L~100000 mg/L, NaOH : 3%-5%
- •"National Hazardous Waste List" : HW35.





1.2 Treatment Process





1. Recycling and reuse of multiple "pollutants" in alkali residue wastewater.

2. Effectively dispose of "pollutants" that cannot be reused temporarily, and meet emission standards.

1.3 Engineering case





CPCC Waste Alkali Recycling Treatment Project in Hubei Province





How to effectively recycle the salt in the concentrated brine to achieve the goal of zero emissions ?

2.2 Treatment Process





Salt and water are effectively separated to achieve the goal of reuse respectively.



h

Pre-concentration process reduces the amount of wastewater entering the evaporation and crystallization by 75%, which significantly reduces the investment of the entire system.

Simple process. Requirements for the influent are flexible, which is more suitable for high turbidity, high hardness and high alkalinity wastewater.

Quality excellent and stable. Thorough removal of heavy metal ions, insoluble salt substances, and soluble silicon.

High degree of process integration. It can be combined with a variety of processes, occupying a small area, and has a high degree of automation;

Energy saving. low water consumption ($\leq 1\%$), low mud output ($\leq 3\%$), and low operating energy consumption.



2.3 Engineering case



Ningdong Coal Chemical Industry Park Brine Recycling Project



碱渣废水处理技术+浓盐水回收利用技术

THANK YQU!



Sustainable Water Solutions:

Efficiency in Waste Water Treatment Technologies

online, 16.06.2021





Resource recovery from municipal wastewater and safe reuse in circular economy: EU innovative cases Prof. Eng. Francesco Fatone, PhD, IWA Fellow Università Politecnica delle Marche, Italy – WWEELab Group Secretary IWA Resource Recovery Cluster

Coordinator H2020 «SMART-Plant» WP/Task leader of H2020 Innovation actions «HYDROUSA», «ULTIMATE», «AQUASPICE», «DWC»



Horizon 2020 European Union funding for Research & Innovation




Overview of innovative solutions under validation within H2020 projects:

- **Digital solutions** (H2020 DWC)
- Resource Recovery and Water-Smart Industrial Symbiosis (H2020 SMART-PLANT,

ULTIMATE and AQUASPICE)

• Nature-based solutions (H2020 HYDROUSA)





Objective

Develop and demonstrate **15 advanced digital solutions** to address water-related challenges



digital-water.city y digitalwater_eu

24 partners

KOMPETENZZENTRUM Wasser Berlin





UNIVERSITÀ

DEGLI STUDI

DI MILANO

R&D





Sofiyska Voda





eco

() SINTEF



irstea







Langeveld | Liefting | Schilperoort | De Haan | Post





Companies and SME

fluidic intelligence

GIMENO

kcndo







5 cities > EU challenges

#Copenhagen Flooding and environmental impacts

#Paris 2024 Olympic games

#Berlin

Protection of river quality and drinking water sources

#Sofia

#Milan Safe water-reuse

ROI and operational costs

Bathing water

Early warning system to forecast bathing water quality and communicate with the public



Mockup: Technologiestiftung Berlin

Real-time measurement of bacterial contamination



Drinking water

Predictive asset management of drinking water wells



Sewer

Innovative monitoring of sewer illicit connections Low costs CSO monitoring technology with T sensor Advanced 48h sewer flow forecast

Treatment plant

Real-time control of WWTP and sewer retention capacities

Early Warning System for water reuse



Water reuse



Remote monitoring of water stress

Match making platform to support water allocation

Public involvement

Augmented Reality (AR) app to communicate groundwater issue with the public

Serious game to communicate the benefits of reuse in term of nexus



Interoperability + cypersecurity

The success of a digital solution does not depend only on the product itself but also on its safe integration into the utilities systems

Stresstesting platform

Cyber risk

Ontology and FIWARE

DWC in few words

- → Leverage the **potential of data and digital** technologies
- → Boost the water management in 5 EU cities
- Promote the value of the digital solutions for the tech providers
- → Achieve a new step in the integration of digital solutions in EU, in particular regarding cybersecurity, interoperability and governance



Unique Selling Point of the SMARTechs: high water quality, energy-efficiency, carbon footprint, sludge reduction and...materials recovery and reuse via SMART-Products





SMARTechs integrated in existing WWTPs (revamped/upgraded to WRRFs)







SMARTech2b and Downstream SMARTech B - Manresa WWTP (Spain)







SMARTech 4b - Psyttalia WWTP (Greece)





Achievements of SMART-Plant

SN	MARTech n.	Integrated municipal WWTP	Key enabling process(es)	SMART-product(s)
	1	Geestmerambacht (Netherlands)	Upstream dynamic fine- screen and post-processing of cellulosic sludge	Cellulosic sludge, refined clean cellulose
	2а)етv	Karmiel (Israel)	Mainstream polyurethane- based anaerobic biofilter	Biogas, Energy- efficient water reuse
	2b	Manresa (Spain)	Mainstream SCEPPHAR	Struvite, PHA
	3	Cranfield (UK)	Mainstream tertiary hybrid ion exchange	Nutrients
	4а) єт v	Carbonera (Italy)	Sidestream SCENA	P-rich sludge, VFA
	4b	Psyttalia (Greece)	Sidestream Thermal hydrolysis – SCENA	P-rich sludge
	5	Carbonera (Italy)	Sidestream SCEPPHAR	PHA, struvite, VFA







Long-term SMARTech Evidence Based results

- •Cellulose 2,0-7,3 kg per PE per Year
- •PHA 1-1,2 kg per PE per Year
- •CaP 0,4-0,8 kgP PE per Year
- •Struvite 0,2-0,4 kg PE per Year
- •Ammonia and ammonium sulphate 20-30 kgN PE per Year
- •Spent zeolite resin (rich in K and NH3)
- •Biofertilizer
- •Energy saving 4-68 %
- •GHG emission reduction 1-71 %
- •Sludge reduction 18-30 %







Water-Smart Industrial Symbiosis – ULTIMATE

www.ultimatewater.eu

indUstry water-utiLiTy symblosis for a sMarter wATEr society

- 1. Showcase, promote and learn from successful high profile WSIS Cases.
- Develop, optimise and demonstrate multi-layered water-related 2. (water-energy-materials) resources reuse technologies and solutions within key industrial sectors
- Assemble, further develop and apply **digital support tools** to 3. identify symbiotic opportunities, improve the design, control and operation of industrial symbiotic schemes, as well as their medium- and long-term assessment
- Develop and demonstrate novel exploitation/valorisation 4. schemes (value chains) for these resources, through a range of business models and symbiotic arrangements and link them to ongoing investments and plans of industries and water utilities.



പ്പം industria దిగది howcasing 9 WSIS 'modes' between water Ы. opportunities providers (municipal or industry owned utilitie win-w for Water-Energy-Materials Smart Tools AT water-Demonstrating circular solutions for water as S strating both resource and vector of energy and materia ymbios nillions invested and decades of experien WSIS Market Building symbiotic Innovator Ecosystem smart Ì Demon S WSIS matchmaking supported by start-ups, ontologies and financial engineering linking SISM) nvestments to KPIs for business innovatior **Global Outreach** Strong Partnership igaging EU and global networks of industries er companies, SMEs, business i nnovators ar nediato disseminate influence broker trans

Cases where water demand, energy consumption, wastewater generation of an industry are significantly reduced through innovations (delivered by water service providers) in extraction/production/reuse of water/energy/heat from treated industrial wastewater.

Enabling Technologies

Cases where treated municipal wastewater is reclaimed by water utilities and used as an input by neighbouring industries releasing precious water resources and climate-proofing nearby communities

Cases where materials (e.g. nutrients or high- added-value compounds) extracted from industrial wastewater (by specialised water service providers) are used as resources by either the industry itself, by "downstream" (symbiotic) industries or are directly marketed to third parties outside the local cluster.





ULTIMATE

WATER SMART INDUSTRIAL SYMBIOSIS

2

Symbiotic Paradigms





SMART-Plant

26 partners

KWR





Water-Smart Industrial Symbiosis – ULTIMATE www.ultimatewater.eu



Real-time data driven monitoring and process control for salinity management

•Real-time data for measuring the intrusion and infiltration of sea water into the sewer network in order to avoid salinity peaks in Aretusa

•ICT Tools: integrate the real-time flow data from the two WWTPs (Cecina and Rosignano) and from the upstream sewage system, as well as the online conductivity data in the WWTP effluents and in the strategic points of the sewage systems

•Early warning system for seawater intrusion and salinity management, using models with hydrometeorological forecasts (wind speed and direction, precipitation) combined with hydrogeological data (groundwater level). The goal is to predict intrusions and impacts of salt water (sea spray)

Data-driven matchmaking platform for water reuse

Implementation of a data-based matchmaking platform for water reuse to manage industrial and agricultural demand for water supply from various sources (water reuse, wells, surface water).

□ Water quality approach based on the online measurement of parameters (salinity, turbidity, COD)











Water-Smart Industrial Symbiosis – AQUASPICE www.aquaspice.eu





Water-Smart Industrial Symbiosis – AQUASPICE www.aquaspice.eu



Nature-based solutions – HYDROUSA www.hydrousa.org



SMART-Plant



Nature-based solutions – HYDROUSA www.hydrousa.org







Sustainable Water Solutions:

Efficiency in Waste Water Treatment Technologies

online, 16.06.2021





Thank you!

Prof. Eng. Francesco Fatone, PhD, IWA Fellow <u>f.fatone@staff.univpm.it</u>

